

ELEMENTAL

Vedanta Aluminium Business' Monthly Newsletter



Our products receive the Environmental Product Declaration (EPD) International verification

We have received the Environmental Product Declaration (EPD) International verification for our wide range of aluminium products, which ranks among the largest in the global aluminium industry.

EPD is a standardized and internationally recognized document that provides scientifically verified information about the environmental performance of a product. Our EPD-verified products include billets, Primary Foundry Alloy (PFA), wire rods, and all categories of ingots.

This verification reassures our customers that the products they know and prefer are consistently produced through sustainable and safe processes.



“As the backbone of a low-carbon future, aluminium’s exceptional properties hold immense potential for the energy transition, with Vedanta Aluminium as a key facilitator. The Environmental Product Declaration is a testament to our dedication to engineering sustainable products for our customers around the world, signifying our commitment to creating a sustainable future.”

Sunil Gupta
COO, Vedanta Limited - Aluminium Business

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NITI Aayog Member and JNU Chanceller visits Vedanta Jharsuguda

Padma Bhushan awardee Dr. V K Saraswat, NITI Aayog member and Chanceller of Jawaharlal Nehru University, along with Shri. R. Saravanabhavan, Deputy Advisor for Minerals, visited Vedanta Jharsuguda. They received a comprehensive briefing on the plant's extensive operations, its significant contributions to India's growth, and the company's vision to foster self-reliance through the Atmanirbhar Bharat effort.

Vedanta Jharsuguda and BALCO achieve record production of wire rods and busbars

Vedanta Jharsuguda has now achieved its highest-ever quarterly performance for wire rod production. Mirroring this stellar performance, our BALCO unit has also achieved its highest-ever quarterly production of Primary Foundry Alloy and Alloy Rod, in addition to monthly busbar production in June. Both busbars and wire rods find extensive use in the electricals segment, for applications such as power distribution. This achievement testifies to our consistent efforts toward delivering total excellence in operations.



BALCO recognised as 'Most Active Industry in Certificates Market' by IEX

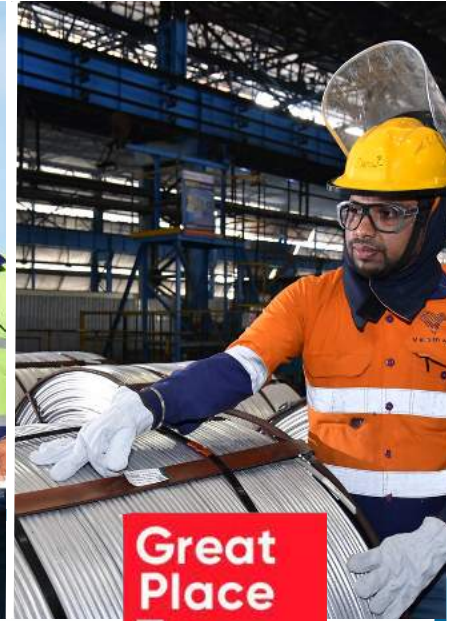
The Indian Energy Exchange (IEX), India's leading power trading platform, has recognized BALCO for active participation in the development of India's Renewable Energy (RECs) and Energy Savings (ESCerts) market, and thereby of its overall power sector. BALCO has emerged as the first company in India to bilaterally procure RECs for use in its plant operations.

Asset Optimization Assessor workshop held in association with PwC

Asset Optimization focuses on deriving optimal use from company resources. Recently, Vedanta Jharsuguda hosted 'The Arete' - a 3-day Asset Optimization (AO) workshop aimed at enhancing knowledge sharing, practical learning, and skill assessment. Conducted in association with experts from Pricewaterhouse Cooper (PwC), the specialized training and assessment workshop on boosting the efficient management of assets concluded with the identification of 20 internal AO assessors.



A 'GREAT PLACE TO WORK' SEVERAL TIMES OVER!



Our Jharsuguda, Lanjigarh and BALCO operations have once again been declared a 'Great Place To Work'

And here's how we did it!

- **Unparalleled Leadership Development**

Ensuring rich job content, cultivating and empowering leaders through internal growth workshops and focused training programs

- **Best-in-class Talent Acquisition, Promotion, and Retention**

Consistently attracting accomplished, domain experts and specialists from top-tier institutions across India and abroad, providing best-in-class benefits and umpteen growth opportunities

- **Committed to Diversity and Inclusion**

Ensuring gender-agnostic roles and creating an enabling environment for every professional to perform and prosper. Actively working with the LGBTQIA+ community to build access to sustainable livelihood opportunities and providing conducive infra.

- **Comprehensive Employee Well-being Initiatives**

Spousal hiring policy in place for employees with families. Quality medical services are available on demand in close proximity to our world-class residential townships. We also launched Umang, a digital solution offering a plethora of support services to its users.

- **Focus on Sustainability**

Regular training in ESG, gender sensitization; promoting employee volunteerism through community projects



BALCO organises Mega Health Camp in Lalpur village, Chotia

In collaboration with the District Health Department, BALCO recently organized a large-scale Health Camp in Lalpur village, Chotia. The primary objective of this initiative was to offer essential healthcare services and promote the overall well-being of the community. The response to the camp was remarkable, with an impressive turnout of over 330 individuals seeking medical assistance. Emphasizing the importance of quality healthcare, the camp provided free-of-cost services, including thorough health check-ups and consultations, along with the necessary medications.



Vedanta Lanjigarh's laboratory team eliminates paper cup usage

Demonstrating a positive impact and inspiring change, Vedanta Lanjigarh Laboratory organized a commendable initiative aimed at reducing the use of environmentally harmful paper cups. They implemented a switch to ceramic cups, recognizing that if each employee reduces their consumption, they can collectively prevent over 700 cups from being disposed of in the environment.

BALCO encourages sustainable changes across its operations and communities

In observance of World Environment Day, BALCO conducted a range of initiatives. These included the distribution of over 10,000 cloth bags as an eco-friendly substitute for single-use plastic bags, along with a walkathon that engaged over 500 students. Demonstrating its dedication to sustainable business practices, BALCO implemented the use of electric vehicles (EVs) for internal transportation within its expansive plant premises.



Vedanta Jharsuguda facilitates IOSH Working Safely Certification

Vedanta Jharsuguda facilitated the Institute of Occupational Safety & Health (IOSH), in association with NVIRON Consulting Pvt Ltd for 'Managing Safely Certification Course'. A total of 29 employees from technical and safety departments participated in the session which helped them understand and adopt high-standard occupational health and safety practices in their workspaces.

Cutting-edge Startup Monitoring Dashboard at BALCO

BALCO has implemented a Startup Monitoring Dashboard for power plant operations to track and control emissions. The cutting-edge system provides real-time monitoring of start-up activities by analyzing data in crucial operational phases. The dashboard classifies start-up types and displays actual values for parameters that require constant monitoring, improving operational efficiency with real-time management of start-up activities and optimized oil consumption.

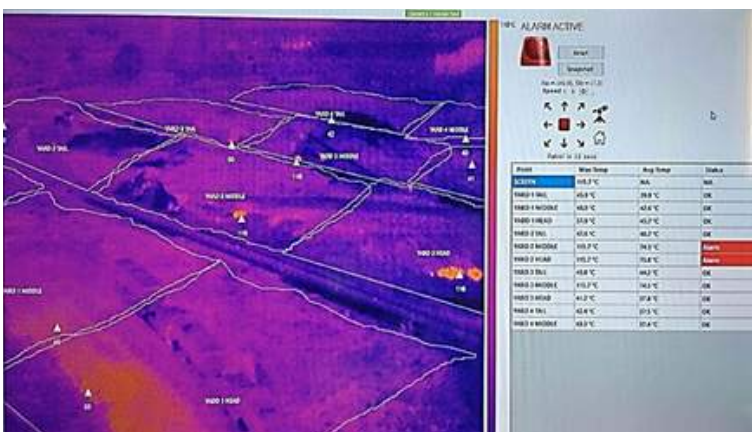


COO - Power office at Jharsuguda goes paperless

As part of its digitalization efforts, Vedanta Jharsuguda has launched paperless operations at the COO Power Office. The initiative eliminates manual intervention and reduces paper usage, while enabling continuous monitoring of crucial performance indicators such as cost, safety, and operations & maintenance, enhancing efficiency and streamlining operations.

World-class ERP solution deployed for Vedanta Lanjigarh's 3 MTPA expansion plant

Vedanta Lanjigarh has successfully implemented SAP HANA - with an integrated Enterprise Resource Planning (ERP) system, for its 3 MTPA Expansion plant. This implementation will help enhance business operations by providing a unified digital platform right from the commissioning phase. Our Lanjigarh operations can now carry out seamless and efficient business transactions through the SAP HANA, enhancing productivity and streamlining processes.



Hot Spot Monitoring System for Coal Yard at BALCO

Introducing BALCO's groundbreaking thermal imaging application - Thermon, which revolutionizes safety and efficiency in coal yards. By enabling early-stage temperature detection, Thermon is a game-changer in preventing unforeseen incidents. The application empowers proactive measures, enhancing safety protocols and operational effectiveness.

INDIA'S LARGEST FLEET OF ELECTRIC FORKLIFTS!



BALCO and Vedanta Lanjigarh introduce electric forklifts for the first time ever



Vedanta Jharsuguda welcomes India's first 10-ton electric forklift

PRIDE in what we do: Celebrating Pride Month!



Nearly 30 trans employees inducted across Lanjigarh, BALCO and Jharsuguda



Deployed in core operations, ensuring sustainable livelihoods

Vedanta Lanjigarh organizes clean-up drive in Lanjigarh Town

The employees and business partners of Vedanta Limited, Lanjigarh came together to help organize a clean-up drive in several key locations of Lanjigarh town. This was accompanied by an awareness drive targeted toward local business owners, enlightening them about the harm of using single-use plastic. The initiative was carried out as part of community preparations for the annual Rath Yatra celebrations.



Pond restoration drive undertaken by employee volunteers

Employees and community members at BALCO joined hands to help restore a Community Pond at Jambahar village. Over 50 employee volunteers and community members joined hands for the cause, which will help in increasing water retention capacity leading to groundwater recharge, and ensuring more irrigation for farmlands. In FY23, we built 21 Water Harvesting Structures with 25,000+ CuM capacity.

Hosting District Hockey Tournament finals to encourage budding talents

Promoting budding hockey talent in and around the district, Vedanta Jharsuguda hosted a two-day district hockey championship for the junior and sub-junior levels at its ground in Vedanta Meadows township. Over 150 students from across 5 government schools in the district participated in the tournament. Ms. Aboli Sunil Naravane, District Collector – Jharsuguda, gave away kits to all participants and felicitated the winners and runners-up of the championship.



Vedanta Jharsuguda completes Phase - 1 of Nikshay Mitra

Vedanta Jharsuguda has successfully completed the first phase of Nikshay Mitra program, supporting the Government of India's ambitious 'TB Mukt Bharat Abhiyaan' (Tuberculosis Free India Campaign). Its efforts have benefitted more than 350 patients, through collaboration with the Jharsuguda District Administration. This includes care of the nutritional needs of the patients, and maximizing community awareness of tuberculosis.

Helping animals and birds get access to water during the summer heat

Several of our units took up The Animal Care Organisation's (TACO) 'Water Bowl Challenge', with BALCO being recognized as the winner of the competition. In a simple act of kindness towards animals, volunteers at BALCO placed eco-friendly earthen pots and troughs made by our SHG members, at various places for animals to drink from and quench themselves in the scorching heat.



Students from Vedanta Archery Initiative win at national meet

In pursuit of its commitment to promoting the grassroots development of sports, Vedanta Lanjigarh has been working tirelessly toward the development of community members in karate and archery. This effort has yielded great results as two members from the archery initiative have secured national-level medals and helped Odisha win their first national medal in archery in seven years.

Empowering community members to make informed choices on health

BALCO undertook a Safe Spaces Campaign towards ensuring community awareness regarding menstruation. The team joined hands with 50 service providers selling period products, hospitals, and clinics to promote openness and mindfulness about menstrual Health. This was achieved through the sensitization by pasting Safe Spaces stickers taking the pledge to openly embrace menstrual conversations and transparent packaging.



Brightening school buildings and bringing wider smiles

Vedanta Jharsuguda has initiated 'ArtShala' - an initiative to enliven school buildings through employee volunteerism. Several of our team members came together at the UP Government school, Purna, to transform community schools that were in disrepair, through interactive artwork. Inspired by the BaLA (Building as Learning Aid) concept, they painted murals on the school walls to help turn it into a more vibrant learning space for the young students.



Interactive session with Mr. Rakesh Khatri - The Nest Man of India



EV transports at plants



Painting competitions and awareness in schools



2500+ trees planted across our operations



Distribution of 15000 cloth bags



City clean-up drives



Awareness rallies in plant areas

Celebrating Womanhood: Raja Mahotsav observed at Lanjigarh

In a joyous celebration, the employees of Vedanta Lanjigarh came together to celebrate Raja Sankranti in the township. The festival commemorates the initiation of a girl's first menstrual cycle, and the celebration highlighted the socio-cultural significance of embracing this natural phase of life, fostering inclusivity and awareness, promoting a positive environment that respects and acknowledges important milestones in every individual's life journey.



Embracing wellness together on International Yoga Day

Our employees, business partners, and the community wholeheartedly embraced the myriad benefits of yoga on the occasion of International Yoga Day across our operations. They immersed themselves in the practice towards nurturing their physical and mental well-being. The collective spirit helped build positivity and harmony, fostering deeper connections.

Vedanta Aluminium celebrates Rath Yatra with unbridled enthusiasm

The Rath Yatra celebrations at our units reverberated with boundless enthusiasm as the entire Vedanta Aluminium family joined in the jubilation surrounding one of India's, and especially Odisha's, most culturally important festivals. The occasion featured lively dances and melodious music, adding to the vibrant atmosphere at our units. The day was commemorated with great fervor through processions, cultural performances, bhajans, and kirtans.



Eid 2023 with 'Shaam-e-Sufi' qawwali session at BALCO

BALCO celebrated Eid with a captivating qawwali session "Shaam - e - sufi" that featured mesmerizing melodies along with a special Eid dinner, representing a fusion of both traditional and contemporary cuisines. Laughter and cheerful conversations were the flavor of the evening, as our diverse, multicultural team members, drawn from across India came together to celebrate the festival.

*If we want real peace in this world,
we should start educating children.*

- Mahatma Gandhi

Papuni Kumar Sahoo, a senior process controller at Vedanta Jharsuguda, on how volunteering as a teacher brings more fulfillment to the self and helps makes one a better professional.

What inspired you to take up teaching as a volunteer?

Teaching has been my lifelong passion, one ignited by a remarkable college teacher who imparted invaluable life lessons with academic knowledge. This motivated me to start teaching community children pro bono. Vedanta's educational initiatives for the community children align with this mission. My efforts as a volunteer over the past year have been encouraged by the management as well, most recently by receiving an award for the maximum number of hours and maximum classes contributed as a teaching volunteer.

What subjects do you focus on?

I focus mainly on Maths, Science, and History, teaching students in Classes 6 to 12 as a volunteer outside of office hours. In addition to regular school subjects, I aim to provide a well-rounded education that encompasses critical thinking, moral values, and creativity. Recognizing the unique needs of each child, I tailor my lessons accordingly.

Any memorable moments that you experienced?

I had a student who was struggling in understanding Trigonometry. After personalized guidance, he grasped it better and began solving problems independently. Months later, the student and his parents approached me, expressing gratitude for his new-found math skills. Witnessing this transformation reaffirmed my commitment to teaching.

What qualities are essential to be a good teacher?

While there are many important qualities for being a good teacher, if I had to choose one, it would be passion. Passion is the driving force behind effective teaching that fuels enthusiasm, and a genuine desire to make a positive impact on students' lives.

What skills does volunteering bring to an individual?

Volunteering as a teacher cultivates effective communication, team spirit, and patience. It nurtures leadership, organizational abilities, empathy, and compassion. These establish a well-rounded foundation for personal and professional growth.



Receiving an award for his stellar contributions as a volunteer



Papuni teaching students at Jharsuguda's government schools



Vedanta Jharsuguda wins Greentech Award for Best Occupational Health Practices



Vedanta Jharsuguda wins 'Best in Network Planning Optimization' & 'Best Sustainability in Supply Chain' at the 8th Future of Logistics & Supply Chain Summit



Click on the images to view more!

Financial Express

Manufacturing for the Greener good

These collective commitments reflect a resolute determination to build a sustainable future for generations to come.

WRITTEN BY **Swati**
June 16, 2023 10:03 IST



The need for low-carbon or green products is on the rise as a valuable tool to decarbonize their value chains.

By Mr **Rahul Sharma**

The global drive towards Net Zero Carbon and Sustainable Development Goals is gaining remarkable traction as countries and organizations swiftly embrace climate-resilient business models. With the urgency to address climate change, governments and industries across the globe are proactively safeguarding against potential disruptions, ensuring the stability of global demand and supply chains. Recently, on Earth Day, the Hon'ble Prime Minister reiterated India's commitment to furthering sustainable development in line with our culture of living in harmony with nature.

ComputerWeekly

How Vedanta is harnessing tech in aluminium production

India's largest aluminium producer Vedanta Aluminium is using industrial internet of things devices to improve emissions control and robotic process automation to improve efficiency, among other digitalisation efforts.

Vedanta is also striking while the technology iron is hot in areas such as operations, manufacturing and supply chain management through robotic process automation (RPA) to streamline and automate business and industrial processes.

At Vedanta Aluminium, we have spearheaded a tech-driven revolution within the aluminium industry, achieving remarkable milestones and tangible outcomes," said CEO Rahul Sharma, noting that Vedanta is the first in India's metal and mining sector to implement RPA to improve efficiency and productivity while minimising errors.

By deploying GPS-enabled tracking and machine learning models trained on near real-time satellite imagery, Vedanta is also monitoring and optimising the routes of vehicles that deliver coal to its power plants. This helps to reduce instances of coal pilferage, and ensures greater control over coal movement and quality, Sharma said.

Technology is also helping Vedanta to create customised products. Through digital prototyping, it can create virtual models of customised aluminium products, allowing for better visualisation, testing and quick modifications to meet specific customer requirements. This reduces errors and costs associated with multiple iterations and ensures a more efficient production process.

In terms of business development, Vedanta uses advanced data analytics and market intelligence to collect and analyse market data, industry trends and customer preferences to identify opportunities in sunrise sectors, such as electric vehicle (EV) manufacturing and renewable energy.

Armed with this valuable information, it identifies opportunities for product diversification and tailors its offerings, accordingly, said Sharma. And by streamlining the entire product development process from product lifecycle to customer relationship management, Vedanta has been able to effectively manage customer relationships and understand specific customer requirements, he added.

AI Circle

Detail

We are honored to have a one-on-one interview with Mr. Rahul Sharma, CEO of Vedanta Limited - Aluminium Business, wherein he explained the features and functionalities of the newly installed IIoT devices at their 2400 MW Thermal Power Plant. He has also described how the devices can cut carbon emissions, improve air quality. He has also discussed Vedanta's green brands Restora & Restora Ultra while revealing their long-term net-zero emission goals.

To know about it all, read the interview below:

AI Circle: Congratulations on installing Industrial Internet of Things (IIoT) devices at your thermal power plant. Please enlighten us on the functionalities of devices towards reducing carbon emissions.

Rahul Sharma: Being among the world's top players and India's largest aluminium producer, we took a significant step towards enhancing emissions control at our 2400 MW Thermal Power Plant. By integrating Industrial Internet of Things (IIoT) devices into fabric filters, we bolstered efforts to capture particulate matter and improve air quality. These fabric filters, strategically placed after electrostatic precipitators in chimneys, prevent harmful emissions from escaping into the atmosphere by collecting particulate matter from the power plant's hot gas. The incorporation of IIoT devices enables precise monitoring of the bag's differential pressure, a crucial factor in optimizing filter efficiency. This step is a testament to our commitment to shift from traditional measurement methods to hi-tech solutions, allowing for immediate action to maintain stringent emissions control standards.

AI Circle: Do you plan to invest in more technologies such as IIoT devices in the near future?

Rahul Sharma: We are currently in a transformative growth phase, setting the stage for a disruptive revolution across our assets, employees, and operational integration. Through Vedanta Spark, our start-up incubation programme, we are collaborating with tech start-ups to develop in-house innovations for business challenges and then industrialise viable projects. With a resolute vision to become the world's leading and most sustainable aluminium producer, the company is strategically investing in Industry 4.0 and Web3 technologies to achieve manufacturing excellence.

AI Circle: Please share your net-zero carbon emission goals and plans towards achieving them in aluminium production.

Rahul Sharma: In our unswerving commitment to sustainability, we have set ambitious goals of achieving Net Zero Carbon by 2050 and becoming water positive by 2030. Our comprehensive strategy involves both mitigation and offsetting measures to drive carbon reduction. Through manufacturing excellence, we prioritise energy conservation, increase the quantum of renewable energy in our overall energy mix, and transition to low-carbon fuels. To offset our carbon footprint, we have embarked on extensive afforestation initiatives across our value chain, ensuring our

Modern Manufacturing India

SUSTAINABILITY IN MANUFACTURING: PRESERVING OUR WORLD



Cognizant of the crucial role sustainability plays in manufacturing, industry players are implementing necessary practices to reduce environmental impact. However, while some companies are setting high standards in this pursuit, challenges hinder widespread adoption, requiring a closer look at the industry's commitment to sustainability. Here's a roundup of industry insiders presenting their perspectives on the topic.

This article explores sustainability in Indian manufacturing, highlighting what the industry insiders think about this pressing issue and the measures being taken by them to promote environmental stewardship, foster innovation, and contribute to a greener future.

Sustainability at all levels of manufacturing - product, process, and system.

Rahul Sharma, CEO, Vedanta Ltd. Aluminium Business, one of the world's leading producers of aluminium, believes that sustainability of products, processes, and systems is no mere a trend, but rather a business imperative, inevitable in the face of changing consumer preferences and emerging needs of the market. Similarly, in process and systems, Indian manufacturers are increasingly investing in leading-edge technologies, including digital solutions and analytics, to make their plants more resilient and energy efficient, he adds. Vedanta Aluminium plans to be Net Zero Carbon by 2050 and be Net Water Positive by 2030. "We have also struck partnerships and supply agreements for sourcing over 1300 MW of renewable power supply to our aluminium smelters," he adds.

"Sustainability is not a one-off box that can be ticked post a job is done; it is a habit and thought process that has to be ingrained into every process and system, right from seller verification to after-sales servicing," notes Gautam Bawa, Senior Vice President, WISKA India.

WISKA just does not device looking for alternate energy solutions, it is 100 percent energy positive itself. "Our facilities are fully covered by solar power and we provide energy back to the grid, he stresses.

Together we can

Conserving the environment while striving to be a global manufacturing hub is indeed a challenge that must be dealt with together. The sustainability journey needs well-coordinated efforts by all stakeholders including the industry and the Government for the implementation of all the needed measures.

The Indian Government has set a target to cut the country's emissions to net zero by 2070, with 500 GwV of renewable energy capacity by 2030. Aligned with this vision, it has rolled out several schemes and policies to incentivize decarbonization.

The Government is encouraging domestic manufacturing and local sourcing of products, as part of its strategy to end import dependency. "Embracing this philosophy, Vedanta Aluminium is deeply focused on research & development for producing high-end alloys and value-added products for catering to the needs of India's industries. We are the first in the country to supply Primary Foundry Alloys (PFA) for the Automotive industry, aluminium-silicon (AlSi) alloy for the steel industry, and more," reveals Sharma.

Manufacturing Today

Vedanta Aluminium's EPD-verified products lead the way in sustainability

An EPD is an internationally recognized document that provides transparent and scientifically verified information about a product's environmental performance.

By Staff Writer | June 7, 2023



On the occasion of World Environment Day, Vedanta Aluminium announced that its range of products has received the Environmental Product Declaration (EPD) international verification. The verification process involved a rigorous Life Cycle Assessment (LCA), evaluating factors such as energy consumption, greenhouse gas emissions, water usage, and waste generation. Vedanta's primary aluminium products performed well on these parameters.

An Environmental Product Declaration (EPD) is an internationally recognized document that provides transparent and scientifically verified information about a product's environmental performance. It presents data on the product's environmental impact during raw material extraction, manufacturing, use, and end-of-life disposal.

Vedanta Aluminium's EPD-verified primary aluminium products include billets, Primary Foundry Alloy (PFA), wire rods, and various categories of ingots. These products find applications in critical sectors such as aerospace, infrastructure, automotive, electrical, and packaging, as well as emerging sectors like hi-tech manufacturing, renewable energy, battery technologies, and electric vehicles.

India CSR

Odisha Train Accident: Vedanta Joins Rescue and Relief Operations; Offers Food, Drinking Water



Vedanta Aluminium Takes Swift Action in Response to Train Accident

Vedanta Aluminium, the largest aluminium producer in India, immediately took the state and central administration in the rescue and relief operations following the tragic train accident in Balasore district, Odisha. The company believes in action rather than words and swiftly mobilised its teams and emergency response resources.

Expert Teams Provide Support and Essential Supplies

Specialized teams from Vedanta Aluminium and its sister concerns, FACOR, including government trained in disaster management and emergency response, actively engage in the accident site. They provide support to the ongoing relief efforts, offering food, water, clothing, and logistical assistance, which are critical requirements at this time.

Immediate Aid for Injured Passengers

In response to the tragedy that claimed the lives of nearly 300 individuals and left over 1,000 passengers injured, Vedanta dispatches teams to Balasore, Bhadrak, Sone, and Balasore. The company arranges buses and ambulances to facilitate the immediate transfer of the injured to nearby hospitals and medical centers. Over 200 engineer volunteers from Vedanta also stand ready to donate blood, addressing the shortage faced by hospitals.

Provision of Food, Water, and Clothing

Vedanta Aluminium supplies thousands of food packets and gallons of drinking water over the past two days to those in urgent need of medical care, including the injured passengers and relief workers tirelessly working at the accident site. Responding to the government's request for support, the company also donates over 500 pieces of clothing to ensure the dignity and comfort of the hospitalized victims.

The Last Laugh



Why did the aluminum can seek help?

Because it had a lot of can-fidence issues!

What did one aluminum atom say to the other?

"I'm feeling positively charged today!"



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